
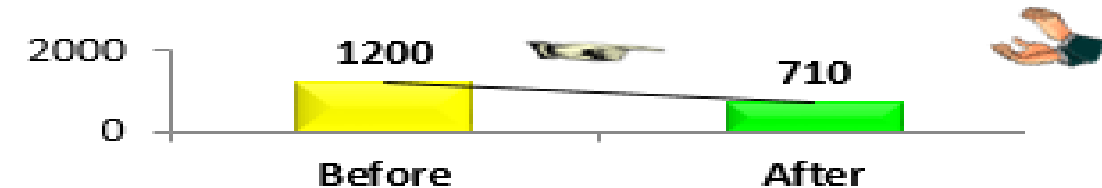


# Best Kaizen- Cost Reduction

AD  IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET				
		TPM CIRCLE NAME :		LOSS NO./STEP													
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M					
CELL :	A128	CELL NAME :	Tensioner		M/C STAGE:	Mazak , Ace Colt			OPERATION:	#Op 10 Facing Boring Grooving							
KAIZEN THEME :		KAIZEN IDEA :															
To reduce Tooling others cost of A128 /A157		Cost should be less for new order.						BENCHMARK:		INR 1200/-							
PROBLEM PRESENT STATUS :		COUNTERMEASURE:						TARGET:		INR 710/-							
Present SCLCL S08 Boring bar cost is 1200/-.		Changed supplier from Industrial tools Bangalore to Vision Tools Bangalore & reduced Tooling others cost from 1200 /- to 710/-.						KAIZEN START:		10.07.18							
WHY-WHY ANALYSIS:		BEFORE						AFTER									
Why1:- Present SCLCL S08 Boring bar cost is 1200/-.		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 2px solid black; border-radius: 20px; background-color: yellow; padding: 20px; text-align: center;">                     Industrial Tools Bangalore Cost INR 1200/-                 </div> <div style="border: 2px solid black; border-radius: 20px; background-color: green; padding: 20px; text-align: center;">                     Vision Tools Bangalore Cost INR 710/-                 </div> </div>						TARGET DATE:		12.07.18							
Why2:- Cost is more for new order.								KAIZEN FINISH:		30.07.18							
ROOT CAUSE		RESULTS:						TEAM MEMBERS:		BENEFITS:-							
Cost is more for new order.		Tooling others cost reduced from INR 1200/- to 710/-						Mr. Praveen Jannu		Annual saving of INR 5880/- for the current year 18-19							
REGISTRATION NO.:								Mr. Manas Dey		KAIZEN SUSTAINANCE							
DATE:								WHAT TO DO:		Tooling others Master List updated							
REGISTERED BY:								HOW TO DO:		Tooling others budget sheet.							
MANAGER SIGN:								Mr. Manas Kumar Dey		FREQUENCY:		One time activity.					
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
								SR. NO		CELL/ PRODUCT		TDC		RESP.		STATUS	
								-		-----		-----		-----			
								HD SCOPE INFORMATION IN OTHER PLANT									
								SR.NO.		PLANT		WHEN		WHOM		STATUS	
								1		All		30.7.18		Prod		Open	